

# 452/454 Series Fuse











#### **Agency Approvals**

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE		
<i>51</i> 7.	E10480	375mA - 12A		
<b>()</b>	LR29862	375mA - 12A		
PS	NBK030205-E10480B	1A - 5A		

#### **Electrical Characteristics for Series**

% of Ampere Rating	Opening Time	
100%	4 hours, Minimum	
200%	1 sec., Min.; 60 sec., Max.	
300%	0.2 sec., Min.; 3 sec., Max	
800%	0.02 sec., Min.; 0.1 sec., Max.	

# **Description**

The NANO<sup>2</sup> Slo-Blo® fuse has enhanced inrush withstand characteristics over the NANO<sup>2</sup> Fast-Acting fuse. The unique time delay feature of this fuse design helps solve the problem of nuisance "opening" by accommodating inrush currents that normally cause a fast-acting fuse to open.

#### **Features**

- Time-Lag (Slo-Blo)
- Small size
- Wide range of current rating available (375mA to 12A)
- Wide operating temperature range
- Low temperature de-rating
- RoHS compliant
- Halogen Free

#### **Applications**

- Notebook PC
- LCD/PDPTV
- LCD monitor
- LCD/PDP panel
- LCD backlight inverter
- Portable DVD player
- Power supply
- Networking
- PC server
- · Cooling fan system
- Storage system

- Telecom system
- Wireless basestation
- White goods
- Game console
- Office Automation equipment
- · Battery charging circuit protection
- Industrial equipment
- Medical equipment
- Automotive

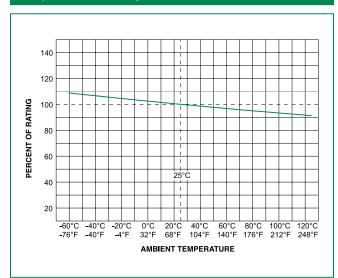
## **Electrical Specifications by Item**

Ampere		Max	last a managadian an	Nominal Cold Nominal		Age	ncy Appro	vals
Rating (A)	Amp Code	Voltage Rating (V)	Interrupting Rating	Resistance (Ohms)	Melting I²t (A²sec)	<b>71</b>	<b>(</b> )	PS E
0.375	.375	125	50 amperes @ 125 VAC/VDC 300 amperes @ 32 VDC PSE: 100 amperes @ 100 VAC	1.2000	0.101	Х	Х	
0.500	.500	125		0.7000	0.240	Х	Х	
0.750	.750	125		0.3600	0.904	Х	Х	
001.	001.	125		0.2250	1.98	Х	Х	X
1.50	01.5	125		0.0930	3.65	Х	Х	X
2.00	002.	125		0.0625	8.20	Х	Х	x
2.50	02.5	125		0.0450	15.0	X	Х	х
3.00	003.	125		0.0340	20.16	Х	Х	х
3.50	03.5	125		0.0224	26.53	Х	Х	X
4.00	004.	125		0.0186	34.40	х	Х	x
5.00	005.	125		0.0136	53.72	Х	Х	X
7.00	007.	72	50 amperes @ 72 VAC 50 amperes @ 60 VDC	0.0105	123.83	х	х	
8	008.	72	50 amperes @ 72 VAC	0.0088	137.34	Х	Х	
12	012.	72	50 amperes @ 60 VDC	0.0061	260.46	Х	Х	

- I2t calculated at 8ms.
- Resistance is measured at 10% of rated current, 25°C



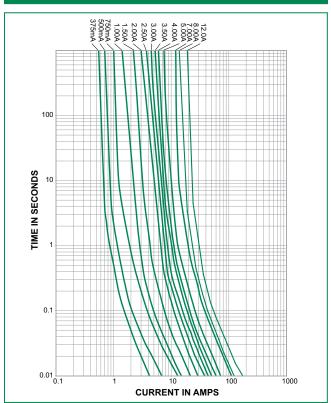
# **Temperature Rerating Curve**



#### Note:

1. Derating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

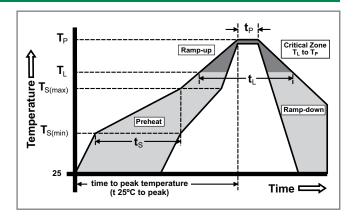
# **Average Time Current Curves**



# **Soldering Parameters**

Reflow Co	ndition	Pb – Free assembly	
	-Temperature Min (T <sub>s(min)</sub> )	150°C	
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (Min to Max) (t <sub>s</sub> )	60 – 120 secs	
Average ramp up rate (Liquidus Temp (T <sub>L</sub> ) to peak		5°C/second max.	
T <sub>S(max)</sub> to T <sub>L</sub> - Ramp-up Rate		5°C/second max.	
5.0	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C	
Reflow	-Temperature (t <sub>L</sub> )	60 - 90 seconds	
PeakTemp	perature (T <sub>P</sub> )	260+0/-5 °C	
Time within 5°C of actual peak Temperature (t <sub>p</sub> )		20 – 40 seconds	
Ramp-down Rate		5°C/second max.	
Time 25°C to peakTemperature (T <sub>P</sub> )		8 minutes max.	
Do not exceed		260°C	
		260°C Peak	

Temperature, 3 seconds max.



Wave Soldering Parameters

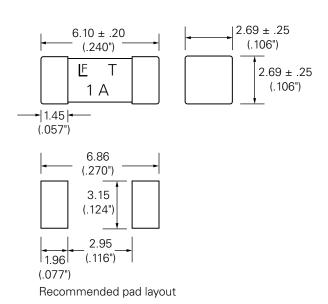
# Surface Mount Fuses NANO<sup>2®</sup> > Slo-Blo® > 452/454 Series

## **Product Characteristics**

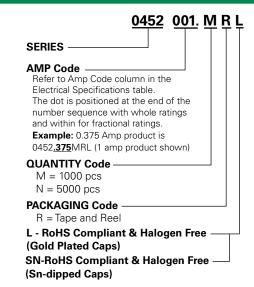
Materials	Body: Ceramic Terminations: Gold-plated Caps / Sn-dipped Silver Plated Caps (452 Series) Silver-plated Caps (454 Series)	
Product Marking	Brand, Ampere Rating	
Operating Temperature	-55°C to 125°C	
Moisture Sensitivity Level	Level 1, J-STD-020C	
Solderability	MIL-STD-202, Method 208	
Insulation Resistance (after Opening)	MIL-STD-202, Method 302, Test Condition A (10,000 ohms minimum)	

Thermal Shock	MIL-STD-202, Method 107, Test Condition B, 5 cycles, -65°C / +125°C, 15 minutes @ each extreme	
Mechanical Shock	MIL-STD-202, Method 213, Test I: Deenergized. 100G's pk amplitude, sawtooth wave 6ms duration, 3 cycles XYZ+xyz = 18 shocks	
Vibration	MIL-STD-202, Method 201: 0.03" amplitude, 10-55 Hz in 1 min. 2hrs each XYZ=6hrs	
Moisture Resistance	MIL-STD-202, Method 106, 10 cycles	
Salt Spray  MIL-STD-202, Method 101, Test Condition B (48hrs)		
Resistance to Soldering Heat	MIL-STD-202, Method 210, Test condition B (10 sec at 260°C)	

#### **Dimensions**



# Part Numbering System



#### Notes:

452 series may be ordered as either "RoHS and HF (Gold Plated Caps)" ("L" suffix) or non-RoHS (no suffix) version.

454 series is available only as "RoHS and HF" version and does not require "L" suffix. Please do not include "L" suffix within 454 series ordering instructions.

# **Packaging**

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
12mm Tape and Reel	EIA RS-481-1 (IEC 286, part 3)	5000	NR
12mm Tape	EIA RS-481-1 (IEC 286, part 3)	1000	MR

#### **Additional Information**



Datasheet 452 Series



Datasheet 454 Series



Resources 452 Series



Resources 454 Series



Samples 452 Series



Samples 454 Series